

技术参数 | Technical Data

BMK-20i	
焊接范围	M3-M16或Ø 2-16 mm的螺柱 (M16仅在使用SOYER® HZ-1螺柱及SRM®技术情况下) *
Welding range	M3-M16 or Ø 2-16 mm (M16 only when using SOYER® HZ-1 weld studs & SRM Technology®)*
焊接材料	碳钢、不锈钢和耐热钢 (铜铝合金取决于实际产品要求)
Material	Steel, stainless steel and heat-resistant steel (brass and aluminium depending on respective requirements)
标准焊枪	PH-3N SRM (M3-M12) 、PH-3N SRM ¹⁶ (Ø 2-14 mm) 、PH-4L SRM ^{XL} (Ø 16 mm)
Welding time	PH-3N SRM (M3-M12) PH-3N SRM ¹⁶ (Ø 2-14 mm) PH-4L SRM ^{XL} (Ø 16 mm)
焊接电流	100-1200 A
Welding current	100-1200 A
焊接时间	20-500 ms
Welding time	20-500 ms
焊接频率	Ø 6 mm的螺柱最大可达12个/分, Ø 16 mm的螺柱最大可达3个/分
Welding sequence	Ø 6 mm up to 12 studs/min Ø 16 mm up to 3 studs/min
输入电源	3×400 V, 50/60 Hz, 32 AT (大概长4.5米电缆及32 A CEE接头)
Mains supply	3×400 V, 50/60 Hz, 32AT (approx. 4.5 m power cord with 32 A CEE plug)
外观尺寸	320×310×610 mm (宽×高×长)
Dimensions	320×310×610 mm (w×h×d)
重量	25 kg
Weight	25 kg

* 更大尺寸还在测试阶段。

* Larger dimensions are currently still in the testing phase.

技术规格如有变更, 恕不另行通知。 | 请关注www.soyer.com.cn, 获取更多信息。

