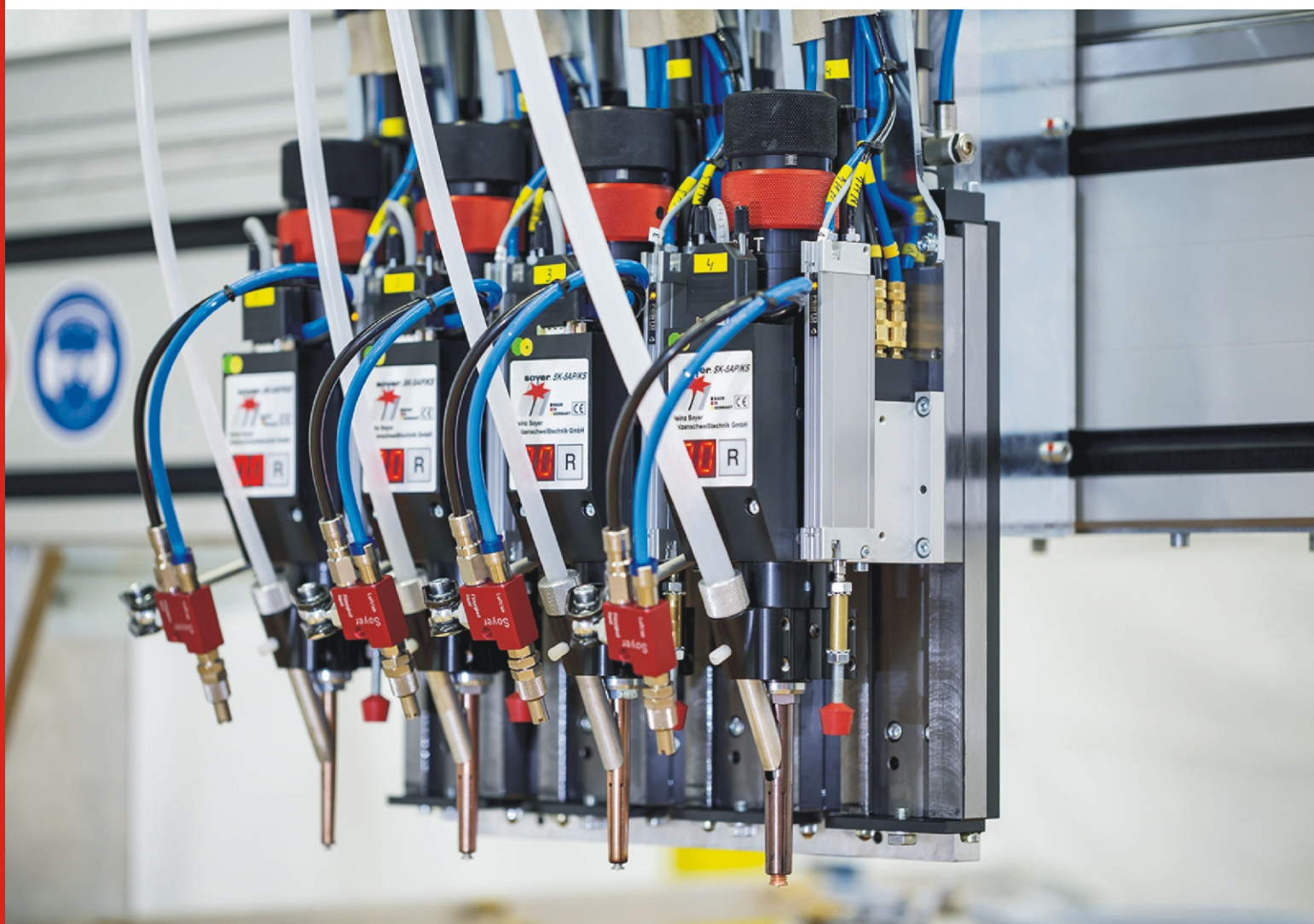




自动焊接头

SK-5AP/SK-5AKS



珠海市福尼斯焊接技术有限公司

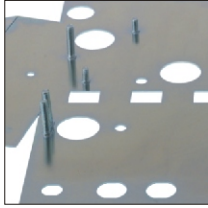
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SK-5AP



SK-5AP自动焊头特别适用于批量生产。

The SK-5AP automatic welding head is ideally suited for use in series line production.



应用案例
外壳结构

Example of use
Enclosures



结构紧凑的SK-5AP螺柱焊头配备了独特的送钉结构，能快速转换至其他直径的螺柱。可通过数字显示器读取提升高度和螺柱下压量，从而更容易设置焊接参数。

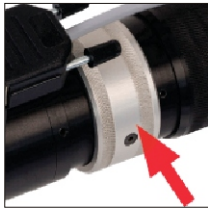
This slim and compact SK-5AP stud welding head has a unique stud feed system and can be rapidly converted to other stud diameters. The height of lift and immersion depth are indicated on the digital display. This allows welding parameters to be easily adjusted.

SK-5AP 技术参数 Technical Data	
焊接范围	直径为M3-M8或Ø 2-8 mm及长度为6-35 mm的螺柱和销钉
Welding range	Studs and pins from M3-M8 or Ø 2-8 mm in diameter and 6-35 mm in length.
焊接材质	碳钢、不锈钢、铝和铜合金
Material	Steel, stainless steel, aluminium and brass.
焊接频率	可达30个/分（取决于螺柱直径及送钉方式）
Welding sequence	Up to 30 stud/min depending on the respective stud diameter and type of feed.
压缩气体	5-7 bar
Compressed-air supply	5-7 bar
冷却方式	送钉时压缩空气自动冷却和清理螺柱夹套
Type of cooling	Automatic air cooling of stud chuck during stud transport with simultaneous cleaning.
尺寸大小	75×300×125 mm（宽×高×长）
Dimensions	75×300×125 mm (w×h×d)
重量	2 kg（含滑轨4.5 kg）
Weight	2 kg (4.5 kg with slide)

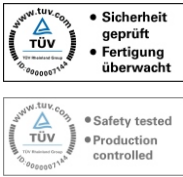
SK-5AKS



间隙式及接触式焊接之间的快速转换



Instant switching between gap and contact welding.



专利申请 | 号码: DE 10 2013 201 464 A1
Patent pending | No. :DE 10 2013 201 464 A1



这个多功能焊头将间隙式和接触式的焊接结构组合到一个紧凑的枪体内，可快速实现切换焊接方式。因此，无需更换焊头和节省转换时间。

This multi-function welding head integrates all elements for gap and contact welding in a single compact housing and allows switching between both welding procedures in a matter of seconds. Time-consuming conversion or swapping welding heads is no longer required.

SK-5AKS	技术参数 Technical Data
焊接范围	直径为M3-M8或Ø 2-8 mm及长度为6-35 mm的螺柱和销钉
Welding range	Studs and pins from M3-M8 or Ø 2-8 mm in diameter and 6-35 mm in length.
焊接材质	碳钢、不锈钢、铝和铜合金
Material	Steel, stainless steel, aluminium and brass.
焊接频率	可达30个/分（取决于螺柱直径及送钉方式）
Welding sequence	Up to 30 stud/min depending on the respective stud diameter and type of feed.
压缩气体	5-7 bar
Compressed-air supply	5-7 bar
冷却方式	送钉时压缩空气自动冷却和清理螺柱夹套
Type of cooling	Automatic air cooling of stud chuck during stud transport with simultaneous cleaning.
尺寸大小	75×360×125 mm（宽×高×长）
Dimensions	75×360×125 mm (w×h×d)
重量	2.25 kg（含滑轨4.75 kg）
Weight	2.25 kg (4.75 kg with slide)



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